

MODEL PAXLA - PAX LITE DC VOLT/CURRENT/PROCESS METER



For Model No. PAXLA0U0 Only

- 5 DIGIT, 0.56" HIGH RED LED DISPLAY
- PROGRAMMABLE SCALING AND DECIMAL POINTS
- PROGRAMMABLE USER INPUT
- DUAL 5 AMP FORM C RELAY
- UNIVERSALLY POWERED
- NEMA 4X/IP65 SEALED FRONT BEZEL
- OPTIONAL CUSTOM UNIT OVERLAY W/ BACKLIGHT
- MINIMUM AND MAXIMUM DISPLAY CAPTURE



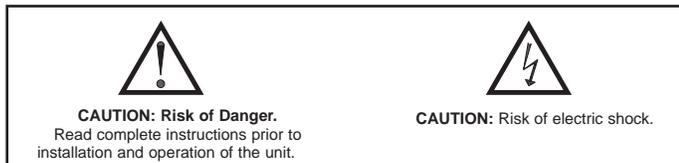
GENERAL DESCRIPTION

The PAXLA is a versatile meter available as a DC volt, current, or process meter with scaling and dual Form C relay outputs. The meter is programmed through the front panel buttons and the use of jumpers. The RST Key will also function as a front panel display reset.

Once the front panel programming is complete, the buttons can be disabled by a user input setting. The meter has been specifically designed for harsh industrial environments. With a NEMA 4X/IP65 sealed bezel and extensive testing to meet CE requirements, the meter provides a tough yet reliable application solution.

SAFETY SUMMARY

All safety regulations, local codes and instructions that appear in this and corresponding literature, or on equipment, must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



ORDERING INFORMATION

MODEL NO.	DESCRIPTION	PART NUMBER
PAXLA	Volt/Current/Process Meter with Dual Relay Output	PAXLA000
	UL Listed Volt/Current/Process Meter with Dual Relay Output	PAXLA0U0
PAXLBK	Unit Label Kit Accessory	PAXLBK10

SPECIFICATIONS

- DISPLAY:** 5 digit, 0.56" (14.2 mm) intensity adjustable Red LED (-19999 to 99999)
- POWER REQUIREMENTS:**
 AC POWER: 50 to 250 VAC 50/60 Hz, 12 VA
 Isolation: 2300 Vrms for 1 min. to all inputs and outputs
 DC POWER: 21.6 to 250 VDC, 6 W
 DC Out: +24 VDC @ 100 mA if input voltage is greater than 50 VAC/VDC
 +24 VDC @ 50 mA if input voltage is less than 50 VDC
- INPUT RANGES:** Jumper Selectable
D.C. Voltages: 200 mV, 2 V, 20 V, 200 V, 10 V

INPUT RANGE	ACCURACY @ 23 °C LESS THAN 85% RH	INPUT IMPEDANCE	MAX INPUT SIGNAL	RESOLUTION	TEMP. COEFFICIENT
200 mV	0.1% of span	1.033 MΩ	75 VDC	10 μV	70 ppm /°C
2 V	0.1% of span	1.033 MΩ	75 VDC	0.1 mV	70 ppm /°C
20 V	0.1% of span	1.033 MΩ	250 VDC	1 mV	70 ppm /°C
200 V	0.1% of span	1.033 MΩ	250 VDC	10 mV	70 ppm /°C
10 V	0.1% of span	538 KΩ	75 V	1 mV	70 ppm /°C

D.C. Currents: 200 μA, 2 mA, 20 mA, 200 mA

INPUT RANGE	ACCURACY @ 23 °C LESS THAN 85% RH	INPUT IMPEDANCE	MAX INPUT SIGNAL	RESOLUTION	TEMP. COEFFICIENT
200 μA	0.1% of span	1.111 KΩ	15 mA	10 nA	70 ppm /°C
2 mA	0.1% of span	111 Ω	50 mA	0.1 μA	70 ppm /°C
20 mA	0.1% of span	11 Ω	150 mA	1 μA	70 ppm /°C
200 mA	0.1% of span	1 Ω	500 mA	10 μA	70 ppm /°C

D.C. Process: 4 to 20 mA, 1 to 5 VDC, 0/1 to 10 VDC

INPUT RANGE	SELECT RANGE
4 - 20 mA	Use the 20 mA range
1 - 5 VDC	Use the 10V range
1 - 10 VDC	Use the 10V range

4. OVERRANGE/UNDERRANGE INDICATION:

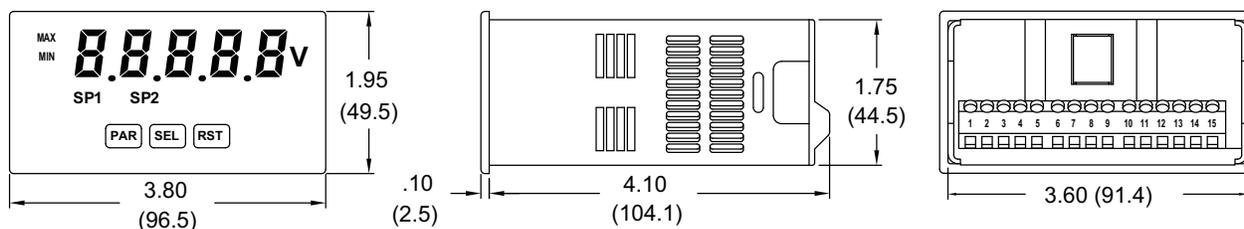
- Input Overrange Indication:** "OL OL"
- Input Underrange Indication:** "UL UL"
- Display Overrange/Underrange Indication:** "....."/"-----"

5. A/D CONVERTER: 16 bit resolution

6. UPDATE RATES:

- A/D conversion rate: 20 readings/sec.
- Display update: 500 msec min.

DIMENSIONS In inches (mm)



7. USER INPUT:

User Input: Software selectable pull-up (24.7 K Ω) or pull-down resistor (20 K Ω) that determines active high or active low input logic.

Trigger levels: $V_{IL} = 1.0$ V max; $V_{IH} = 2.4$ V min; $V_{MAX} = 28$ VDC
Response Time: 5 msec typ.; 100 msec debounce (activation and release)

8. MEMORY:

Nonvolatile E²PROM retains all programming parameters when power is removed.

9. OUTPUT:

Type: Dual FORM-C relay

Isolation To Sensor & User Input Commons: 1400 Vrms for 1 min.

Working Voltage: 150 Vrms

Contact Rating: 5 amps @ 120/240 VAC or 28 VDC (resistive load), 1/8 H.P. @ 120 VAC (inductive load)

Life Expectancy: 100,000 minimum operations

Response Time:

Turn On Time: 4 msec max.

Turn Off Time: 4 msec max.

10. ENVIRONMENTAL CONDITIONS:

Operating temperature: 0 to 50 °C

Storage temperature: -40 to 70 °C

Operating and storage humidity: 0 to 85% max. RH (non-condensing)

Vibration According to IEC 68-2-6: Operational 5 to 150 Hz, in X, Y, Z direction for 1.5 hours, 2g's.

Shock According to IEC 68-2-27: Operational 30 g (10g relay), 11 msec in 3 directions.

Altitude: Up to 2,000 meters

11. CONNECTIONS:

High compression cage-clamp terminal block

Wire Strip Length: 0.3" (7.5 mm)

Wire Gauge: 30-14 AWG copper wire

Torque: 4.5 inch-lbs (0.51 N-m) max.

12. CONSTRUCTION:

This unit is rated for NEMA 4X/IP65 outdoor use. IP20 Touch safe. Installation Category II, Pollution Degree 2. One piece bezel/case. Flame resistant. Synthetic rubber keypad. Panel gasket and mounting clip included.

13. CERTIFICATIONS AND COMPLIANCES:

SAFETY

Type 4X Enclosure rating (Face only), UL50

IEC 61010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.

IP65 Enclosure rating (Face only), IEC 529

IP20 Enclosure rating (Rear of unit), IEC 529

For Model No. PAXLA0U0 Only: UL Listed, File # E137808, UL508, CSA C22.2 No. 14-M95

LISTED by Und. Lab. Inc. to U.S. and Canadian safety standards

ELECTROMAGNETIC COMPATIBILITY

Emissions and Immunity to EN 61326: Electrical Equipment for Measurement, Control and Laboratory use.

Immunity to Industrial Locations:

Electrostatic discharge	EN 61000-4-2	Criterion A 4 kV contact discharge 8 kV air discharge
Electromagnetic RF fields	EN 61000-4-3	Criterion A 10 V/m
Fast transients (burst)	EN 61000-4-4	Criterion B 2 kV power 1 kV signal
Surge	EN 61000-4-5	Criterion A 1 kV L-L, 2 kV L&N-E power
RF conducted interference	EN 61000-4-6	Criterion A 3 V/rms
Voltage dip/interruptions	EN 61000-4-11	Criterion A 0.5 cycle

Emissions:

Emissions	EN 55011	Class A
-----------	----------	---------

Notes:

1. Criterion A: Normal operation within specified limits.

2. Criterion B: Temporary loss of performance from which the unit self-recovers.

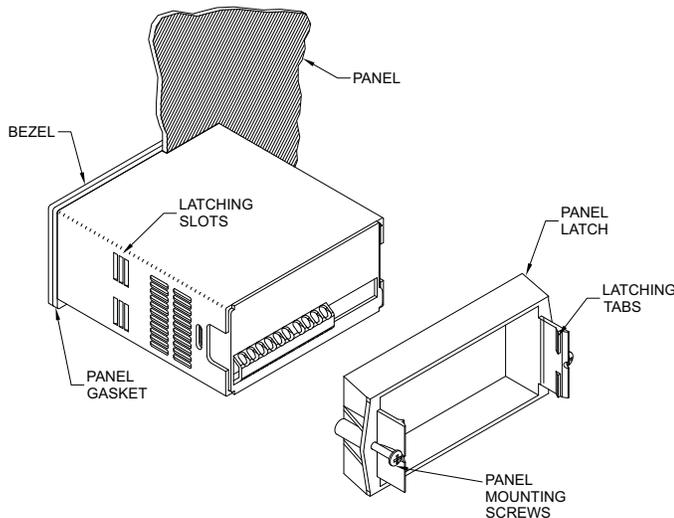
14. WEIGHT:

10.4 oz. (295 g)

1.0 INSTALLING THE METER

Installation

The PAX meets NEMA 4X/IP65 requirements when properly installed. The unit is intended to be mounted into an enclosed panel. Prepare the panel cutout to the dimensions shown. Remove the panel latch from the unit. Slide the panel gasket over the rear of the unit to the back of the bezel. The unit should be installed fully assembled. Insert the unit into the panel cutout.



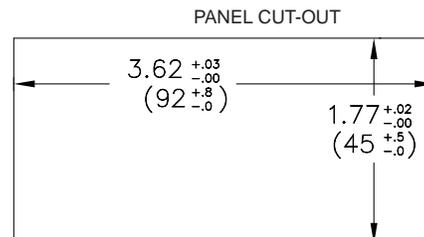
While holding the unit in place, push the panel latch over the rear of the unit so that the tabs of the panel latch engage in the slots on the case. The panel latch should be engaged in the farthest forward slot possible. To achieve a proper seal, tighten the latch screws evenly until the unit is snug in the panel (Torque to approximately 7 in-lbs [79N-cm]). Do not over-tighten the screws.

Installation Environment

The unit should be installed in a location that does not exceed the maximum operating temperature and provides good air circulation. Placing the unit near devices that generate excessive heat should be avoided.

The bezel should be cleaned only with a soft cloth and neutral soap product. Do NOT use solvents. Continuous exposure to direct sunlight may accelerate the aging process of the bezel.

Do not use tools of any kind (screwdrivers, pens, pencils, etc.) to operate the keypad of the unit.



2.0 SETTING THE JUMPERS

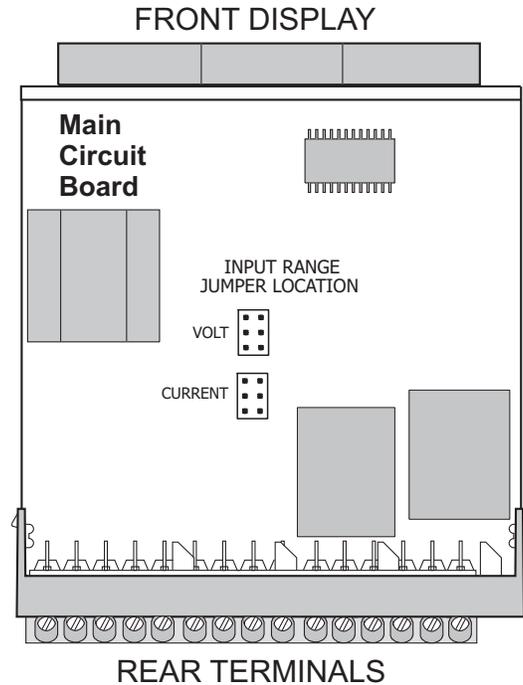
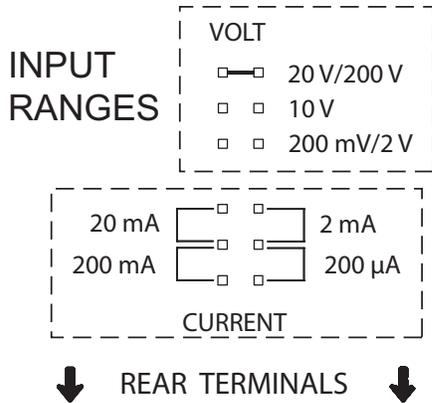
INPUT RANGE JUMPER

This jumper is used to select the proper input range. The input range selected in programming must match the jumper setting. Select a range that is high enough to accommodate the maximum signal input to avoid overloads.

To access the jumpers, remove the meter base from the case by firmly squeezing and pulling back on the side rear finger tabs. This should lower the latch below the case slot (which is located just in front of the finger tabs). It is recommended to release the latch on one side, then start on the other side latch.



Warning: Exposed line voltage exists on the circuit boards. Remove all power to the meter and load circuits before accessing inside of the meter.



3.0 WIRING THE METER

EMC INSTALLATION GUIDELINES

Although this meter is designed with a high degree of immunity to Electro-Magnetic Interference (EMI), proper installation and wiring methods must be followed to ensure compatibility in each application. The type of the electrical noise, source or coupling method into the meter may be different for various installations. The meter becomes more immune to EMI with fewer I/O connections. Cable length, routing, and shield termination are very important and can mean the difference between a successful or troublesome installation. Listed below are some EMC guidelines for successful installation in an industrial environment.

1. The meter should be properly connected to protective earth.
2. Use shielded (screened) cables for all Signal and Control inputs. The shield (screen) pigtail connection should be made as short as possible. The connection point for the shield depends somewhat upon the application. Listed below are the recommended methods of connecting the shield, in order of their effectiveness.
 - a. Connect the shield only at the panel where the unit is mounted to earth ground (protective earth).
 - b. Connect the shield to earth ground at both ends of the cable, usually when the noise source frequency is above 1 MHz.
 - c. Connect the shield to common of the meter and leave the other end of the shield unconnected and insulated from earth ground.
3. Never run Signal or Control cables in the same conduit or raceway with AC power lines, conductors feeding motors, solenoids, SCR controls, and heaters, etc. The cables should be ran in metal conduit that is properly grounded. This is especially useful in applications where cable runs are long and portable two-way radios are used in close proximity or if the installation is near a commercial radio transmitter.
4. Signal or Control cables within an enclosure should be routed as far as possible from contactors, control relays, transformers, and other noisy components.
5. In extremely high EMI environments, the use of external EMI suppression devices, such as ferrite suppression cores, is effective. Install them on Signal and Control cables as close to the unit as possible. Loop the cable through the core several times or use multiple cores on each cable for additional protection.

Install line filters on the power input cable to the unit to suppress power line interference. Install them near the power entry point of the enclosure. The following EMI suppression devices (or equivalent) are recommended:

Ferrite Suppression Cores for signal and control cables:

Fair-Rite # 0443167251 (RLC# FCOR0000)

TDK # ZCAT3035-1330A

Steward # 28B2029-0A0

Line Filters for input power cables:

Schaffner # FN610-1/07 (RLC# LFIL0000)

Schaffner # FN670-1.8/07

Corcom # 1 VR3

Note: Reference manufacturer's instructions when installing a line filter.

6. Long cable runs are more susceptible to EMI pickup than short cable runs. Therefore, keep cable runs as short as possible.
7. Switching of inductive loads produces high EMI. Use of snubbers across inductive loads suppresses EMI.

Snubber: RLC# SNUB0000.

WIRING OVERVIEW

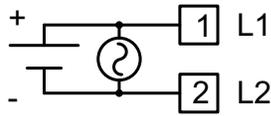
Electrical connections are made via screw-clamp terminals located on the back of the meter. All conductors should conform to the meter's voltage and current ratings. All cabling should conform to appropriate standards of good installation, local codes and regulations. It is recommended that the power supplied to the meter (DC or AC) be protected by a fuse or circuit breaker.

When wiring the meter, compare the numbers embossed on the back of the meter case against those shown in wiring drawings for proper wire position. Strip the wire, leaving approximately 0.3" (7.5 mm) bare lead exposed (stranded wires should be tinned with solder.) Insert the lead under the correct screw-clamp terminal and tighten until the wire is secure. (Pull wire to verify tightness.)

3.1 POWER WIRING

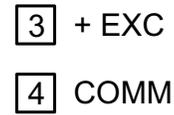
Power

Terminal 1: VAC/DC +
Terminal 2: VAC/DC -



DC Out Power

Terminal 3: + 24 VDC OUT
Terminal 4: Common



3.2 USER INPUT WIRING

Terminal 8: User Input
Terminal 9: User Comm

Sinking Logic

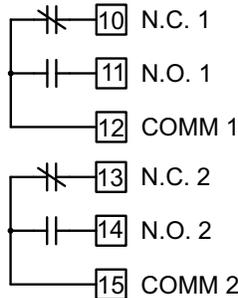


Sourcing Logic



3.3 SETPOINT (OUTPUT) WIRING

Terminal 10: NC 1
Terminal 11: NO 1
Terminal 12: Relay 1 Common
Terminal 13: NC 2
Terminal 14: NO 2
Terminal 15: Relay 2 Common



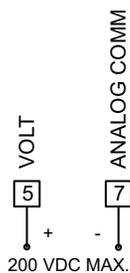
3.4 INPUT SIGNAL WIRING



CAUTION: Analog common is NOT isolated from user input common. In order to preserve the safety of the meter application, the Analog and DC power common must be suitably isolated from hazardous live earth referenced voltage; or input common must be at protective earth ground potential. If not, hazardous voltage may be present at the User Input and Input Common terminals. Appropriate considerations must then be given to the potential of the input common with respect to earth ground. Always connect the analog signal common to terminal 7.

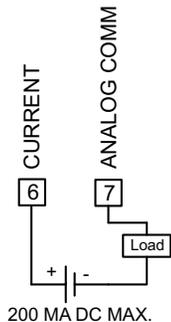
Voltage Signal (self powered)

Terminal 5: +VDC
Terminal 7: -VDC



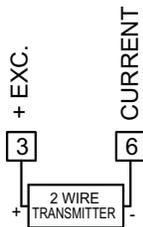
Current Signal (self powered)

Terminal 6: +ADC
Terminal 7: -ADC



Current Signal (2 wire requiring excitation)

Terminal 3: +EXC
Terminal 6: +ADC

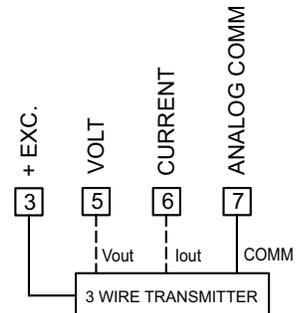


Current Signal (3 wire requiring excitation)

Terminal 6: +ADC (signal)
Terminal 7: -ADC (common)
Terminal 3: +EXC

Voltage Signal (3 wire requiring excitation)

Terminal 5: +VDC (signal)
Terminal 7: -VDC (common)
Terminal 3: +EXC



4.0 REVIEWING THE FRONT BUTTONS AND DISPLAY



BUTTON	DISPLAY MODE OPERATION
PAR	Access Programming Mode
SEL	Index display through selected displays
RST	Resets display

PROGRAMMING MODE OPERATION
Store selected parameter and index to next parameter
Advance through selection list/select digit position in parameter value
Increment selected digit of parameter value

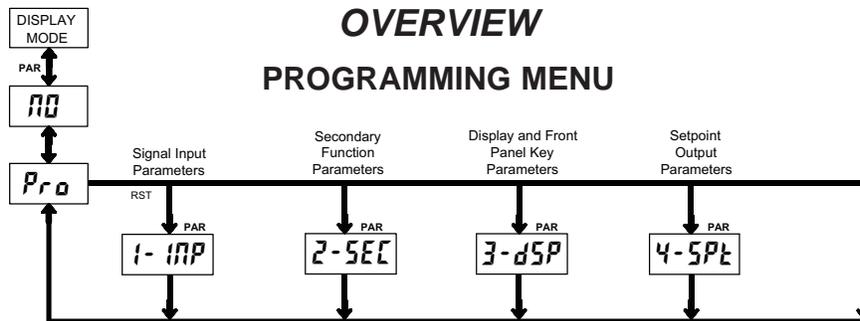
OPERATING MODE DISPLAY DESIGNATORS

MAX - Maximum display capture value
 MIN - Minimum display capture value

"SP1" - Below the display indicates setpoint 1 output activated.
 "SP2" - Below the display indicates setpoint 2 output activated.

Pressing the **SEL** button toggles the meter through the selected displays. If display scroll is enabled, the display will toggle automatically every four seconds between the enabled display values.

5.0 PROGRAMMING THE METER



PROGRAMMING MODE ENTRY (PAR BUTTON)

It is recommended all programming changes be made off line, or before installation. The meter normally operates in the Display Mode. No parameters can be programmed in this mode. The Programming Mode is entered by pressing the **PAR** button. If it is not accessible, then it is locked by either a security code or a hardware lock.

MODULE ENTRY (SEL & PAR BUTTONS)

The Programming Menu is organized into four modules. These modules group together parameters that are related in function. The display will alternate between **Prd** and the present module. The **SEL** button is used to select the desired module. The displayed module is entered by pressing the **PAR** button.

MODULE MENU (PAR BUTTON)

Each module has a separate module menu (which is shown at the start of each module discussion). The **PAR** button is pressed to advance to a particular parameter to be changed, without changing the programming of preceding parameters. After completing a module, the display will return to **Prd**. Programming may continue by accessing additional modules.

SELECTION / VALUE ENTRY

For each parameter, the display alternates between the present parameter and the selections/value for that parameter. The **SEL** and **RST** buttons are used to move through the selections/values for that parameter. Pressing the **PAR** button, stores and activates the displayed selection/value. This also advances the meter to the next parameter.

For numeric values, the value is displayed with one digit flashing (initially the right most digit). Pressing the **RST** button increments the digit by one or the user can hold the **RST** button and the digit will automatically scroll. The **SEL** button will select the next digit to the left. Pressing the **PAR** button will enter the value and move to the next parameter.

PROGRAMMING MODE EXIT (PAR BUTTON)

The Programming Mode is exited by pressing the **PAR** button with **Prd** displayed. This will commit any stored parameter changes to memory and return the meter to the Display Mode. (If power loss occurs before returning to the Display Mode, verify recent parameter changes.)

PROGRAMMING TIPS

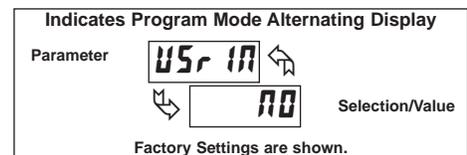
It is recommended to start with Module 1 and proceed through each module in sequence. When programming is complete, it is recommended to record the parameter programming and lock out parameter programming with the user input or programming security code.

FACTORY SETTINGS

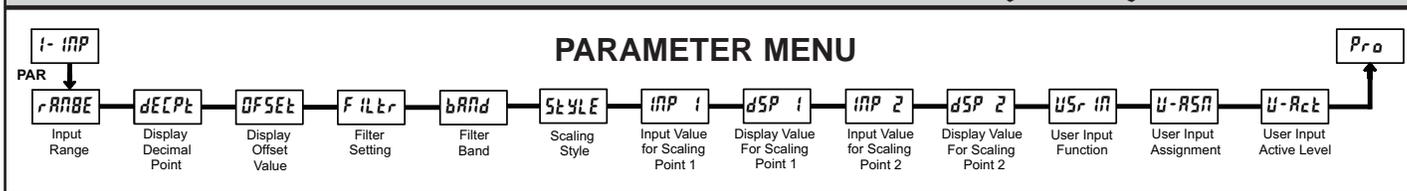
Factory Settings may be completely restored in Module 2. This is useful when encountering programming problems.

ALTERNATING SELECTION DISPLAY

In the explanation of the modules, the following dual display with arrows will appear. This is used to illustrate the display alternating between the parameter on top and the parameter's Factory Setting on the bottom. In most cases, selections and values for the parameter will be listed on the right.



5.1 MODULE 1 - SIGNAL INPUT PARAMETERS (1- INP)



INPUT RANGE



SELECTION	RANGE RESOLUTION	SELECTION	RANGE RESOLUTION
200uA	200.00 μA	002A	20.000 mA
0002A	2.0000 mA	02A	200.00 mA
02u	200.00 mV	20u	20.000 V
2u	2.0000 V	200u	200.00 V
10u	10.000 V		

Select the input range that corresponds to the external signal. This selection should be high enough to avoid input signal overload but low enough for the desired input resolution. This selection and the position of the Input Range Jumper must match.

DISPLAY DECIMAL POINT



0 00 000 0000 00000

Select the decimal point location for the Input, MIN and MAX displays. This selection also affects the *dSP 1* and *dSP 2* parameters and setpoint values and offset value..

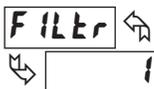
DISPLAY OFFSET VALUE



- 19999 to 19999

The display can be corrected with an offset value. This can be used to compensate for signal variations or sensor errors. This value is automatically updated after a Zero Display to show how far the display is offset. A value of zero will remove the effects of offset. The decimal point follows the *DECPT* selection.

FILTER SETTING



0 1 2 3

If the displayed value is difficult to read due to small process variations or noise, increased levels of filtering will help to stabilize the display. Software filtering effectively combines a fraction of the current input reading with a fraction of the previous displayed reading to generate the new display.

Filter values represent no filtering (0), up to heavy filtering (3). A value of 1 for the filter uses 1/4 of the new input and 3/4 of the previous display to generate the new display. A filter value of 2 uses 1/8 new and 7/8 previous. A filter value of 3 uses 1/16 new and 15/16 previous.

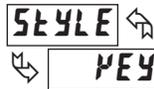
FILTER BAND



0 to 199 display units

The filter will adapt to variations in the input signal. When the variation exceeds the input filter band value, the filter disengages. When the variation becomes less than the band value, the filter engages again. This allows for a stable readout, but permits the display to settle rapidly after a large process change. The value of the band is in display units, independent of the Display Decimal Point position. A band setting of '0' keeps the filter permanently engaged at the filter level selected above.

SCALING STYLE



KEY APPLY

If Input Values and corresponding Display Values are known, the Key-in (*KEY*) scaling style can be used. This allows scaling without the presence or changing of the input signal. If Input Values have to be derived from the actual input signal source or simulator, the Apply (*APPLY*) scaling style must be used.

INPUT VALUE FOR SCALING POINT 1



0 to 29999

For Key-in (*KEY*) style, enter the first Input Value using the front panel buttons. (The Input Range selection sets the decimal location for the Input Value).

For Apply (*APPLY*) style, the meter shows the previously stored Input Value. To retain this value, press the **SEL** button to advance to the next parameter. To change the Input Value, press the **RST** button and apply the input signal to the meter. Adjust the signal source externally until the desired Input Value appears. Press the **SEL** button to enter the value being displayed.

DISPLAY VALUE FOR SCALING POINT 1



- 19999 to 99999

Enter the first Display Value by using the front panel buttons. This is the same for *KEY* and *APPLY* scaling styles. The decimal point follows the *DECPT* selection.

INPUT VALUE FOR SCALING POINT 2



0 to 29999

For Key-in (*KEY*) style, enter the known second Input Value using the front panel buttons.

For Apply (*APPLY*) style, the meter shows the previously stored Input Value for Scaling Point 2. To retain this value, press the **SEL** button to advance to the next parameter. To change the Input Value, press the **RST** button and apply the input signal to the meter. Adjust the signal source externally until the desired Input Value appears. Press the **SEL** button to enter the value being displayed.

DISPLAY VALUE FOR SCALING POINT 2



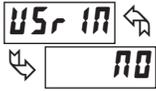
- 19999 to 99999

Enter the second Display Value by using the front panel buttons. This is the same for *KEY* and *APPLY* scaling styles. The decimal point follows the *DECPT* selection.

General Notes on Scaling

1. When using the Apply (*APPLY*) scaling style, input values for scaling points must be confined to the range limits shown.
2. The same Input Value should not correspond to more than one Display Value. (Example: 20 mA can not equal 0 and 20.)
3. For input levels beyond the programmed Input Values, the meter extends the Display Value by calculating the slope from the two coordinate pairs (*INP 1* / *dSP 1* & *INP 2* / *dSP 2*).

USER INPUT FUNCTION



DISPLAY	MODE	DESCRIPTION
NO	No Function	User Input disabled.
P-Loc	Program Mode Lock-out	See Programming Mode Access chart (Module 3).
ZEr0	Zero Input (Edge triggered)	Zero the Input Display value causing Display Reading to be Offset.
rESEt	Reset (Edge triggered)	Resets the assigned value(s) to the current input value.
d-HLd	Display Hold	Holds the assigned display, but all other meter functions continue as long as activated (maintained action).
d-SEL	Display Select (Edge Triggered)	Advance once for each activation.
d-LEU	Display Intensity Level (Edge Triggered)	Increase intensity one level for each activation.
rSt-1	Setpoint 1 Reset	Resets setpoint 1 output.
rSt-2	Setpoint 2 Reset	Resets setpoint 2 output.
rSt-12	Setpoint 1 and 2 Reset	Reset both setpoint 1 and 2 outputs.

USER INPUT ASSIGNMENT



HI HI-LO
LO dSP

Select the value(s) to which the User Input Function is assigned. The User Input Assignment only applies if a selection of reset, or display hold is selected in the User Input Function menu.

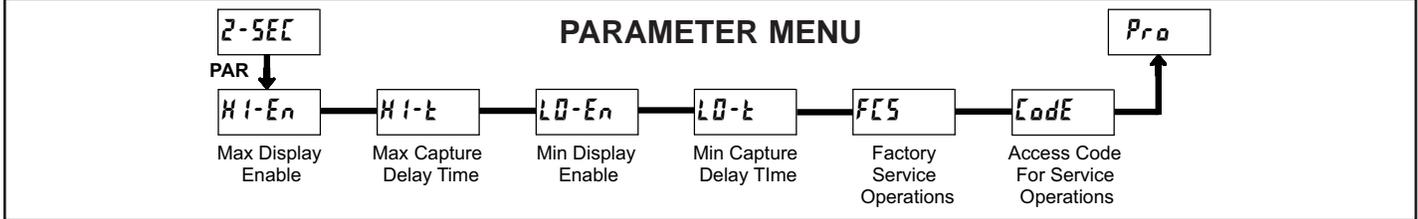
USER INPUT ACTIVE LEVEL



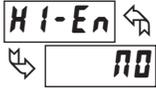
HI LO

Select whether the user input is configured as active low or active high.

5.2 MODULE 2 - SECONDARY FUNCTION PARAMETERS (2-5EE)



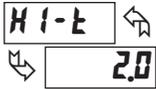
MAX DISPLAY ENABLE



NO YES

Enables the Maximum Display Capture capability.

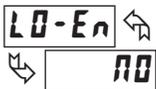
MAX CAPTURE DELAY TIME



0.0 to 999.9 sec.

When the Input Display is above the present MAX value for the entered delay time, the meter will capture that display value as the new MAX reading. A delay time helps to avoid false captures of sudden short spikes.

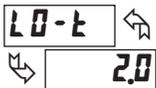
MIN DISPLAY ENABLE



NO YES

Enables the Minimum Display Capture capability.

MIN CAPTURE DELAY TIME



0.0 to 999.9 sec.

When the Input Display is below the present MIN value for the entered delay time, the meter will capture that display value as the new MIN reading. A delay time helps to avoid false captures of sudden short spikes.

FACTORY SERVICE OPERATIONS



NO YES

Select YES to perform any of the Factory Service Operations shown below.

RESTORE FACTORY DEFAULT SETTINGS



Entering Code 66 will overwrite all user settings with the factory settings. The meter will display rESEt and then return to Code 00. Press the PAR button to exit the module.

VIEW MODEL AND VERSION DISPLAY



Entering Code 50 will display the version (x.x) of the meter. The display then returns to Code 00. Press the PAR button to exit the module.

CALIBRATION



The PAXLA uses stored calibration values to provide accurate measurements. Over time, the electrical characteristics of the components inside the PAXLA will slowly change with the result that the stored calibration values no longer accurately define the input circuit. For most applications, recalibration every 1 to 2 years should be sufficient.

Calibration of the PAXLA involves a calibration which should only be performed by individuals experienced in calibrating electronic equipment. Allow 30 minute warm up before performing any calibration related procedure. The following procedures should be performed at an ambient temperature of 15 to 35 °C (59 to 95 °F).

CAUTION: The accuracy of the calibration equipment will directly affect the accuracy of the PAXLA.

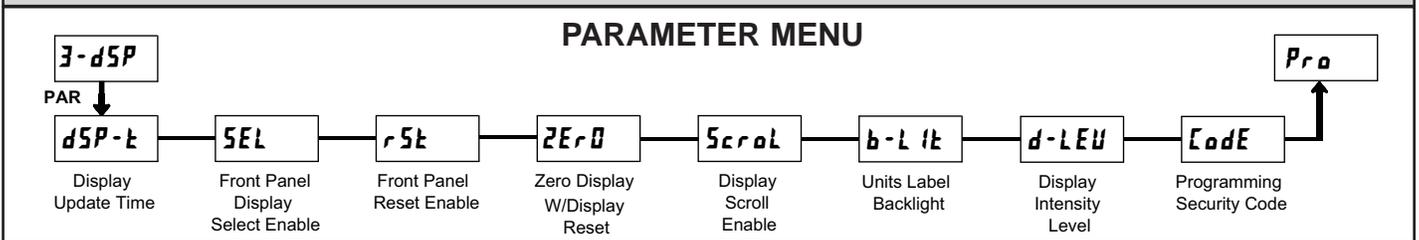
Current Calibration

1. Connect the negative lead of a precision DC current source with an accuracy of 0.01% or better to the COMM terminal. Leave the positive lead of the DC current source unconnected.
2. With the display at **Code 48**, press the **PAR** button. Unit will display **CRL NO**
3. Press the **RST** button to select the range to be calibrated.
4. Press the **PAR** button. Display reads **0.00**
5. With the positive lead of the DC current source unconnected, press **PAR**. Display reads **CRLE** for about 8 seconds.
6. When the display reads the selected range, connect the positive lead of the DC current source to the current input and apply full-scale input signal for the range. (Note: For 200 mA range, apply 100 mA as indicated on the display.) Press **PAR**. Display reads **CRLE** for about 8 seconds.
7. Repeat steps 3 through 6 for each input range to be calibrated. When display reads **CRL NO**, press the **PAR** button to exit calibration.

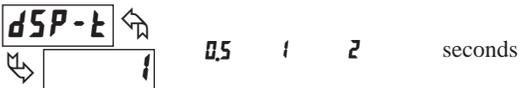
Voltage Calibration

1. Connect a precision DC voltage source with an accuracy of 0.01% or better to the volt input and COMM terminals of the PAXLA. Set the output of the voltage source to zero.
2. With the display at **Code 48**, press the **PAR** button. Unit will display **CRL NO**.
3. Press the **RST** button to select the range to be calibrated.
4. Press the **PAR** button. Display reads **0.00**.
5. With the voltage source set to zero (or a dead short applied to the input), press **PAR**. Display reads **CRLE** for about 8 seconds.
6. When the display reads the selected range, apply full-scale input signal for the range. (Note: For 200V range, apply 100V as indicated on the display.) Press **PAR**. Display reads **CRLE** for about 8 seconds.
7. Repeat steps 3 through 6 for each input range to be calibrated. When display reads **CRL NO**, press the **PAR** button to exit calibration

5.3 MODULE 3 - DISPLAY AND FRONT PANEL BUTTON PARAMETERS (3-dSP)



DISPLAY UPDATE TIME



This parameter sets the display update time in seconds.

DISPLAY SCROLL ENABLE



The **YES** selection allows the display to automatically scroll through the enabled displays. The scroll rate is every 4 seconds. This parameter only appears when the MAX or MIN displays are enabled.

FRONT PANEL DISPLAY SELECT ENABLE (SEL)



The **YES** selection allows the **SEL** button to toggle through the enabled displays.

UNITS LABEL BACKLIGHT*



The Units Label Kit Accessory contains a sheet of custom unit overlays which can be installed in to the meter's bezel display assembly. The backlight for these custom units is activated by this parameter.

FRONT PANEL RESET ENABLE (RST)



This selection allows the **RST** button to reset the selected value(s).

DISPLAY INTENSITY LEVEL



Enter the desired Display Intensity Level (1-3). The display will actively dim or brighten as levels are changed.

ZERO DISPLAY WITH DISPLAY RESET



This parameter enables the **RST** button or user input to zero the input display value, causing the display reading to be offset.

Note: For this parameter to operate, the **RST** button or User Input being used must be set to **dSP** and the Input value must be displayed. If these conditions are not met, the display will not zero.

PROGRAMMING SECURITY CODE



000 to 999

The Security Code determines the programming mode and the accessibility of programming parameters. This code can be used along with the Program Mode Lock-out (**P-Loc**) in the User Input Function parameter (Module 1).

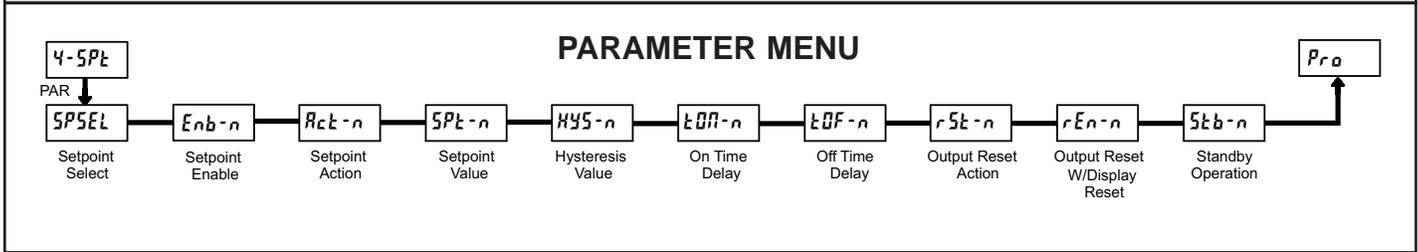
Two programming modes are available. Full Programming mode allows all parameters to be viewed and modified. Quick Programming mode permits only the Setpoint values to be modified, but allows direct access to these values without having to enter Full Programming mode.

Programming a Security Code other than 0, requires this code to be entered at the **Code** prompt in order to access Full Programming mode. Depending on the code value, Quick Programming may be accessible before the **Code** prompt appears (see chart).

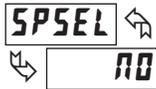
USER INPUT FUNCTION	USER INPUT STATE	SECURITY CODE	MODE WHEN "PAR" BUTTON IS PRESSED	FULL PROGRAMMING MODE ACCESS
not P-Loc	_____	0	Full Programming	Immediate Access
		1-99	Quick Programming	After Quick Programming with correct code entry at Code prompt *
		100-999	Code prompt	With correct code entry at Code prompt *
P-Loc	Active	0	Programming Lock	No Access
		1-99	Quick Programming	No Access
		100-999	Code prompt	With correct code entry at Code prompt *
	Not Active	0-999	Full Programming	Immediate Access

* Entering Code 222 allows access regardless of security code.

5.4 MODULE 4 - SETPOINT OUTPUT PARAMETERS (4-SPt)

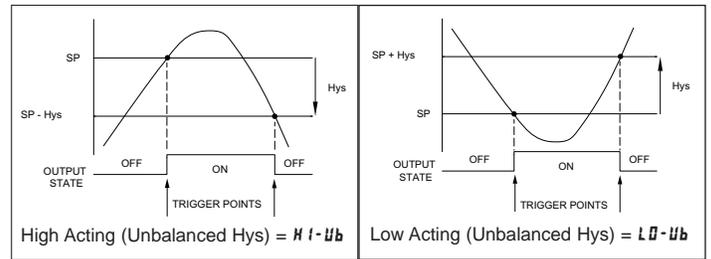


SETPOINT SELECT

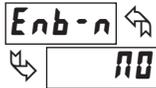


00 SP-1 SP-2

Enter the setpoint (output) to be programmed. The *n* in the following parameters will reflect the chosen setpoint number. After the chosen setpoint is completely programmed, the display will return to **SPSEL**. Repeat steps for each setpoint to be programmed. Select **00** to exit the module.



SETPOINT ENABLE



YES NO

Select **YES** to enable Setpoint *n* and access the setup parameters. If **NO** is selected, the unit returns to **SPSEL** and Setpoint *n* is disabled.

SETPOINT VALUE



- 99999 to 99999

Enter the desired setpoint value. The decimal point position for the setpoint and hysteresis values follow the selection set in Module 1.

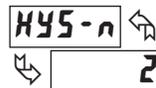
SETPOINT ACTION



H1-bL L0-bL H1-Ub L0-Ub

Enter the action for the selected setpoint (output). See Setpoint Output Figures for a visual detail of each action.

HYSTERESIS VALUE

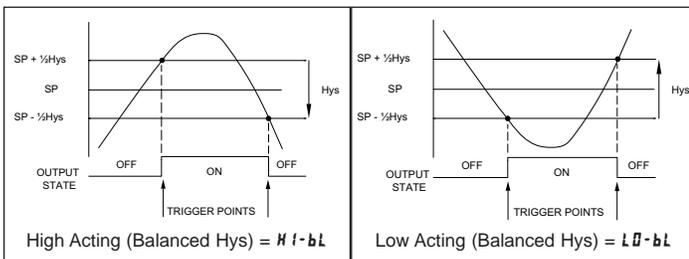


1 to 59999

Enter desired hysteresis value. See Setpoint Output Figures for visual explanation of how setpoint output actions (balanced and unbalanced) are affected by the hysteresis. When the setpoint is a control output, usually balanced hysteresis is used. For alarm applications, usually unbalanced hysteresis is used. For unbalanced hysteresis modes, the hysteresis functions on the low side for high acting setpoints and functions on the high side for low acting setpoints.

- H1-bL** = High Acting, with balanced hysteresis
- L0-bL** = Low Acting, with balanced hysteresis
- H1-Ub** = High Acting, with unbalanced hysteresis
- L0-Ub** = Low Acting, with unbalanced hysteresis

Note: Hysteresis eliminates output chatter at the switch point, while time delay can be used to prevent false triggering during process transient events.



ON TIME DELAY



00 to 5999 Sec

Enter the time value in seconds that the output is delayed from turning on after the trigger point is reached. A value of 0.0 allows the meter to update the output status per the response time listed in the Specifications.

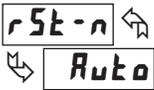
OFF TIME DELAY



00 to 5999 Sec

Enter the time value in seconds that the output is delayed from turning off after the trigger point is reached. A value of 0.0 allows the meter to update the output status per the response time listed in the Specifications.

OUTPUT RESET ACTION



Auto LRLCH L-dLY

Enter the reset action of the output. See figure for details.

Auto = Automatic action; This action allows the output to automatically reset off at the trigger points per the Setpoint Action shown in Setpoint Output Figures. The "on" output may be manually reset (off) immediately by the front panel **RST** button or user input. The output remains off until the trigger point is crossed again.

LRLCH = Latch with immediate reset action; This action latches the output on at the trigger point per the Setpoint Action shown in Setpoint Output Figures. Latch means that the output can only be turned off by the front panel **RST** button or user input manual reset, or meter power cycle. When the user input or **RST** button is activated (momentary action), the corresponding "on" output is reset immediately and remains off until the trigger point is crossed again. (Previously latched alarms will be off if power up Display Value is lower than setpoint value.)

L-dLY = Latch with delay reset action; This action latches the output on at the trigger point per the Setpoint Action shown in Setpoint Output Figures. Latch means that the output can only be turned off by the front panel **RST** button or user input manual reset, or meter power cycle. When the user input or **RST** button is activated (momentary action), the meter delays the event until the corresponding "on" output crosses the trigger off point. (Previously latched outputs are off if power up Display Value is lower than setpoint value. During a power cycle, the meter erases a previous **L-dLY** reset if it is not activated at power up.)

OUTPUT RESET WITH DISPLAY RESET

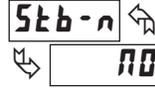


NO YES

This parameter enables the **RST** button or user input to reset the output when the display is reset.

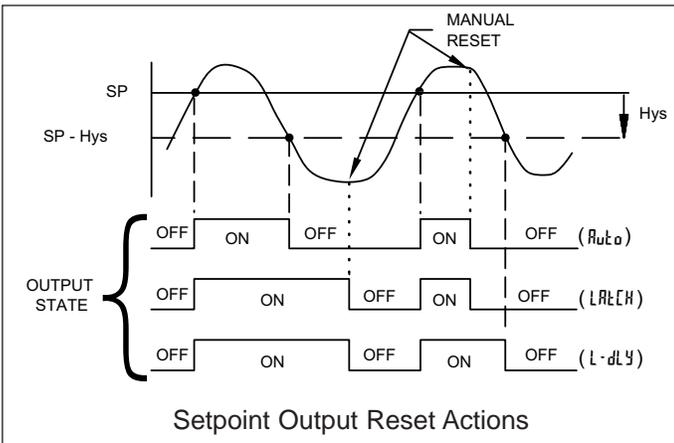
Note: For this parameter to operate, the **RST** button or User Input being used must be set to **dSP** and the Input value must be displayed. If these conditions are not met, the output will not reset.

STANDBY OPERATION



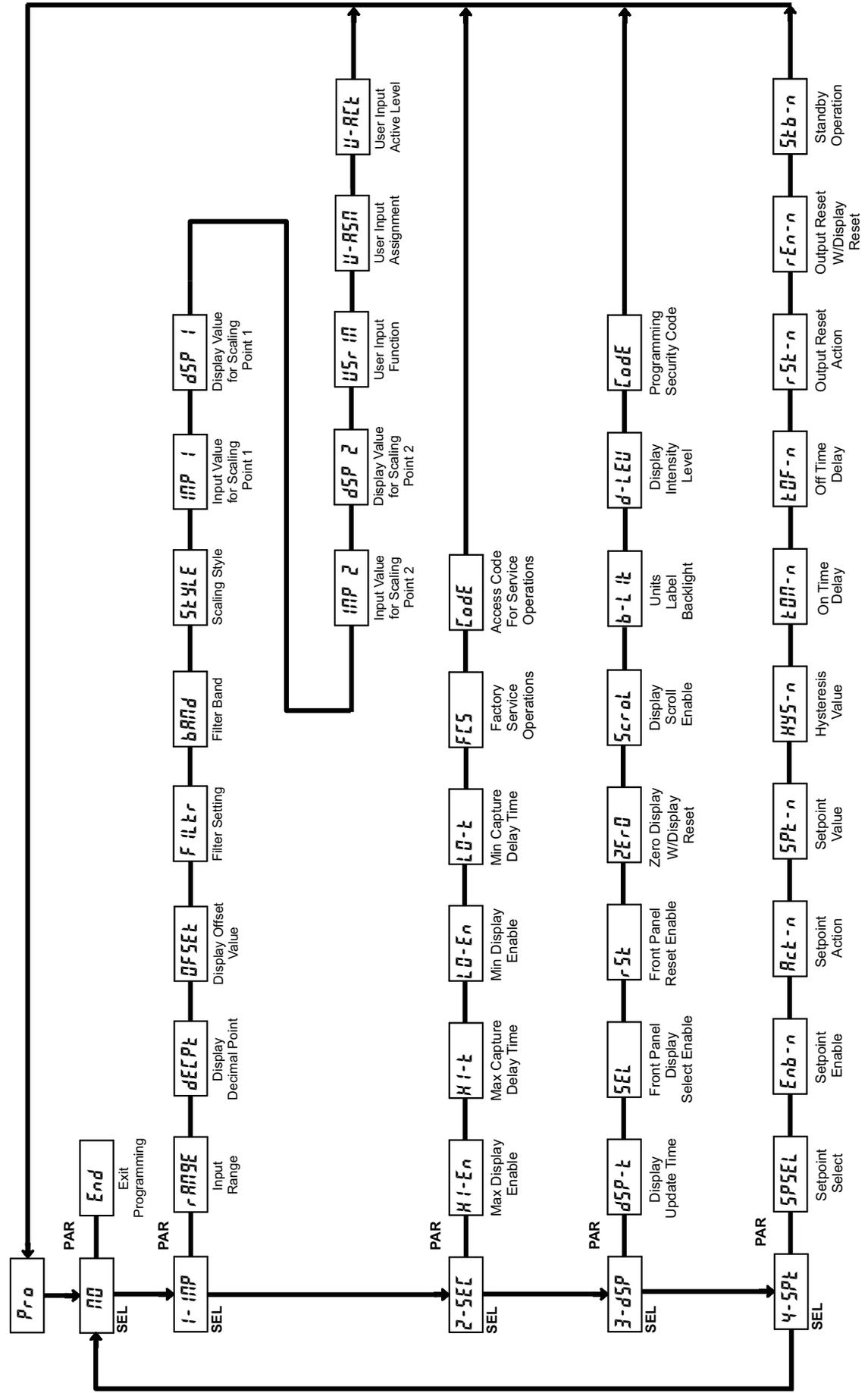
NO YES

When **YES**, the output is disabled (after a power up) until the trigger point is crossed. Once the output is on, the output operates normally per the Setpoint Action and Output Reset Action.



PAXLA PROGRAMMING QUICK OVERVIEW

Press **PAR** key to enter Programming Mode.



LIMITED WARRANTY

The Company warrants the products it manufactures against defects in materials and workmanship for a period limited to two years from the date of shipment, provided the products have been stored, handled, installed, and used under proper conditions. The Company's liability under this limited warranty shall extend only to the repair or replacement of a defective product, at The Company's option. The Company disclaims all liability for any affirmation, promise or representation with respect to the products.

The customer agrees to hold Red Lion Controls harmless from, defend, and indemnify RLC against damages, claims, and expenses arising out of subsequent sales of RLC products or products containing components manufactured by RLC and based upon personal injuries, deaths, property damage, lost profits, and other matters which Buyer, its employees, or sub-contractors are or may be to any extent liable, including without limitation penalties imposed by the Consumer Product Safety Act (P.L. 92-573) and liability imposed upon any person pursuant to the Magnuson-Moss Warranty Act (P.L. 93-637), as now in effect or as amended hereafter.

No warranties expressed or implied are created with respect to The Company's products except those expressly contained herein. The Customer acknowledges the disclaimers and limitations contained herein and relies on no other warranties or affirmations.

Red Lion Controls
Headquarters
20 Willow Springs Circle
York PA 17406
Tel +1 (717) 767-6511
Fax +1 (717) 764-0839

Red Lion Controls
Europe
Printerweg 10
NL - 3821 AD Amersfoort
Tel +31 (0) 334 723 225
Fax +31 (0) 334 893 793

Red Lion Controls
India
54, Vishvas Tenement
GST Road, New Ranip,
Ahmedabad-382480 Gujarat, India
Tel +91 987 954 0503
Fax +91 79 275 31 350

Red Lion Controls
China
Unit 101, XinAn Plaza
Building 13, No.99 Tianzhou Road
ShangHai, P.R. China 200223
Tel +86 21 6113-3688
Fax +86 21 6113-3683